

## 感谢使用鸿森产品

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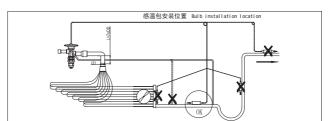
FRF22W、FRF134W、FRF404W、FRF410W、FRF407W型 热力膨胀阀使用说明书

Model FRF22W, FRF134W, FRF404W, FRF410W, FRF407W

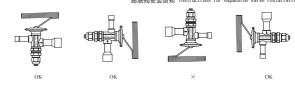
The instructions for the use of thermal expansion valve

浙江鸿森机械有限公司 Zhejiang Hongsen Machinery Co., Ltd.

Applicable refrigerant 适用制冷剂	R22、R134a、R404A、 R410A、R407C 等			
适用介质温度 Applicable medium temperature	-40°C~+10°C			
最大工作压力 Max. working pressure	2. 8MPa			
最大測试压力 Max. testing pressure	3. 2MPa			
过热度调节范围 Adjustable Range of Superheat	2°C~8°C	,		9
	接管焊接 Copper tube wel	ding	感温包安家	Bulb installation
(F	(210°F) Min. 5%Ag Max. 7	mr V		1/2~5/8in 12~16mm
	(130	OD OD	8 0	$^{3/4\sim1-1/4in}_{18\sim32mm}$
<i>A</i>	Flame dire	ction	<b>a O</b> 8	1~1-3/8in 25~35mm
	22 2042214	感温包安装 Bulb in	nstallation	
	OK OK			Cooodol



膨胀阀安装须知 Instructions for expansion valve installation



静态过热度调整 Static Superheat adjustment







转动一圈, 增加或减少 1.5 Turn around, increase or decrease 1.5

## 安装使用要求:

- 1、焊管式膨胀阀在与系统管子焊接时,必须注意以下几点:
- 1.1 首先用湿布或湿棉纱包在阀体上保护阀体,以防在焊接时温度过高烧坏阀内零件。
- 1.2 焊接时请注意焊枪火焰方向为朝阀体外向。
- 1.3 选用低温银焊条焊接。
- 2、膨胀阀维修保养应指定专业人员进行。

## Installation requirements:

1, welded pipe expansion valve with the system pipe welding, we must pay attention to the following points;

- 1.1, use a damp cloth or a wet cotton bag to protect the body, to avoid that high temperature burn in the valve parts in welding. Please note that.
- 1.2, welding torch flame direction toward the body outward.
- 1.3, low temperature silverelectrode welding.
- 2, expansion valve maintenance should be designated professional staff.

Nominal refrigerating Conner tube Size capacity Pressure Refri gerant 接管尺寸 タツ制冷量 Model Equal i sati on 찐목 压力平衡 制冷剂 Outlet 冷顿 千万 (KW) 讲口端 出口端 外均端 (T) External Equal i ser 5/8" FRF22W-3-3-5 3/8" 3 1 10 7 1/2" FRF22W-3-4-5 5/8" FRF22W-4-4-7 1/2" 7/8" 4 2 14 5 FRF22W-6-4-5 1/2" 5/8" 6.1 21. 2 FRF22W-6-4-7 1/2" 7/8" FRF22W-7, 5-5-7 5/8" 7/8" 7.7 27. 1 FRF22W-11-5-7 5/8" 7/8" 11.4 40 0 5/8" 1-1/8" FRF22W-11-5-9 External equalisation 5/8" 7/8" FRF22W-12-5-7 外 12.2 R22 42 6 5/8" FRF22W-12-5-9 平 1-1/8" 1/4" R407C 衛 FRF22W-15-5-9 5/8" 1-1/8" 15.5 54 3 7/8" FRF22W-15-7-9 1-1/8"7/8" 1-1/8" FRF22W-18-7-9 18.1 63. 2 FRF22W-18-7-11 7/8" 1-3/8" 7/8" 1-3/8" FRF22W-26-7-11 26.3 92.0 FRF22W-26-9-11 1-1/8" 1-3/8" FRF22W-30-7-11 7/8" 1-3/8"29.9 104.8

※ 名义制冷量的工况条件为: 蒸发温度  $te=+5^{\circ}C$  冷凝温度  $tK=+40^{\circ}C$  过冷度  $2^{\circ}C$ 

1-3/8"

1-3/8"

38. 5

134.7

1-1/8"

1-1/8"

FRF22W-30-9-11

FRF22W-38-9-11

Working Condition of Nominal Refrigerating Capacity: Evaporation Temperature te=+5 Condensation Temperature tK=+40 Subcooling 2

Copper tube Size

Nominal refrigerating

Refri gerant		Pressure Equalisation 压力平衡	接管尺寸			名义制冷量	
制冷剂			Inlet 进口端	Outlet 出口端	外均端	冷顿 (T)	千瓦 (KW)
	FRF134W-3.5-4-5	External equal i sati on 外 平 衡	1/2"	5/8"	Equaliser	3.7	12.8
R134a -	FRF134W-4.5-5-7		5/8"	7/8"		4.9	17.4
	FRF134W-7-5-7		5/8"	7/8"		7. 2	25.3
	FRF134W-8-5-9		5/8"	1-1/8"		8. 7	30.5
	FRF134W-10-7-9		7/8"	1-1/8"		11. 0	38.6
	FRF134W-12-7-11		7/8"	1-1/8"		13. 0	45.8
	FRF134W-17-7-11		7/8"	1-3/8"		18. 1	63.5
	FRF134W-20-9-11		1-1/8"	1-3/8"		20.6	72.3

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Conner tube Size

Nominal refrigerating

			Cop	per tube Size		cap	acity
Refri geran		Pressure Equal i sati on	接管尺寸			名义制冷量	
制冷剂	<b>型</b> 号	压力平衡	Inlet 进口端	出口 Outlet <sub>端</sub>	外均端 External	冷顿 (T)	千瓦 (KW)
R404A - R507 -	FRF404W-4-4-5	External equalisation 外 平 衡	1/2"	5/8"	Equal I ser	2.8	9. 7
	FRF404W-5-5-7		5/8"	7/8"		3, 5	12.3
	FRF404W-7.5-5-7		5/8"	7/8"		5.1	18.0
	FRF404W-9-5-7		5/8"	7/8"		6. 3	22.0
	FRF404W-11-5-9		5/8"	1-1/8"		7. 8	27. 2
	FRF404W-13-7-9		7/8"	1-1/8"		9. 2	32.2
	FRF404W-18-7-11		7/8"	1-3/8"		12. 5	43.6
	FRF404W-21-7-11		7/8"	1-3/8"		15. 5	54.1
	FRF404W-26-9-11		1-1/8"	1-3/8"		18. 5	64.7

※ 名义制冷量的工况条件为:蒸发温度 te=+5℃ 冷凝温度 tK=+40℃ 过冷度 2℃

Nominal refrigerating capacity

Copper tube Size

Refrigeran 制冷剂		Pressure Equalisation 压力平衡		External	名义制冷量		
	型号		Inlet 进口端	Outlet 出口端	Equaliser 外均端	冷顿 (T)	千瓦 (KW)
R410A	FRF410W-3.5-3-5	External equal i sati on 外 平 衡	3/8"	5/8"	1/4"	3.6	12.6
	FRF410W-4.5-4-7		1/2"	7/8"		4. 8	17.0
	FRF410W-6.5-4-7		1/2"	7/8"		7. 1	24.8
	FRF410W-9-5-7		5/8"	7/8"		9. 3	32.8
	FRF410W-13-5-7		5/8"	7/8"		13. 4	47.0
	FRF410W-15-5-7		5/8"	7/8"		15. 9	56.0
	FRF410W-19-5-9		5/8"	1-1/8"		20.0	70.4
	FRF410W-23-7-9		7/8"	1-1/8"		23.5	82.7
	FRF410W-31-7-11		7/8"	1-3/8"		32.3	113.7
	FRF410W-35-7-11		7/8"	1-3/8"		36. 6	128.8
	FRF410W-46-9-11		1-1/8"	1-3/8"		46.4	163.1

※ 名义制冷量的工况条件为:蒸发温度 te=+5℃ 冷凝温度 tK=+40℃

过冷度 2℃

Working Condition of Nominal Refrigerating Capacity: Evaporation Temperature te=+5 Condensation Temperature tK=+40 Subcooling 2